

WPS universali per la saldatura MIG/MAG di tubi (680005)

Saldatura 135 MAG con elettrodo a filo pieno | Saldatura MAG 136 con elettrodo a filo animato

Saldatura MIG/MAG di tubi (procedimento 135, 136, 135 WiseRoot+/136)

Numero WPS	Procedimento	Tipo di saldatura	Tipo di giunto	Gruppo materiali	Materiale di apporto	Spessore del materiale (mm)	Diametro esterno del tubo (mm)	Posizione di saldatura	Dettagli di saldatura
135 Saldature di testa, tubo									
WPS 135-BW-T-1	135	T	BW	1.1/1.2/1.4	EN ISO 14341-A G3Si1	3...4	≥ 44.45	PA	sl, ss, nb/mb
WPS 135-BW-T-2	135	T	BW	1.1/1.2/1.4		3...4	≥ 44.45	PC	sl, ss, nb/mb
WPS 135-BW-T-3	135	T	BW	1.1/1.2/1.4		3...4	≥ 44.45	PH	sl, ss, nb/mb
WPS 135-BW-T-4	135	T	BW	1.1/1.2/1.4		3...4	≥ 44.45	H-L045	sl, ss, nb/mb
WPS 135-BW-T-5	135	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	PA	ml, ss/bs, nb/mb
WPS 135-BW-T-6	135	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	PC	ml, ss/bs, nb/mb
WPS 135-BW-T-7	135	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	PH	ml, ss/bs, nb/mb
WPS 135-BW-T-8	135	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	H-L045	ml, ss/bs, nb/mb
WPS 135-BW-T-9	135	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PA	ml, ss/bs, nb/mb
WPS 135-BW-T-10	135	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PC	ml, ss/bs, nb/mb
WPS 135-BW-T-11	135	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PH	ml, ss/bs, nb/mb
WPS 135-BW-T-12	135	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	H-L045	ml, ss/bs, nb/mb
136 Saldature di testa, tubo									
WPS 136-BW-T-1	136	T	BW	1.1/1.2/1.4	EN ISO 17632-A T 42 2 P M 1 H5	5...8	≥ 44.45	PA	ml, ss, mb
WPS 136-BW-T-2	136	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	PC	ml, ss, mb
WPS 136-BW-T-3	136	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	PH	ml, ss, mb
WPS 136-BW-T-4	136	T	BW	1.1/1.2/1.4		5...8	≥ 44.45	H-L045	ml, ss, mb
WPS 136-BW-T-5	136	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PA	ml, ss, mb
WPS 136-BW-T-6	136	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PC	ml, ss, mb
WPS 136-BW-T-7	136	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	PH	ml, ss, mb
WPS 136-BW-T-8	136	T	BW	1.1/1.2/1.4		8...20	≥ 44.45	H-L045	ml, ss, mb
135 WiseRoot+ e 136 Saldature di testa, tubo									
WPS 135-136-BW-T-1	135 WiseRoot+/136	T	BW	1.1/1.2/1.4	EN ISO 14341-A G3Si1/EN ISO 17632-A T 42 2 P M 1 H5	8...10	≥ 44.45	PJ/PA	ml, ss, mb
WPS 135-136-BW-T-2		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	PJ/PCC	ml, ss, mb
WPS 135-136-BW-T-3		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	PJ/PH	ml, ss, mb
WPS 135-136-BW-T-4		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	L-L045/H-L045	ml, ss, mb
WPS 135-136-BW-T-5		T	BW	1.1/1.2/1.4	EN ISO 14341-A G3Si1/EN ISO 17632-A T 46 2 P M 1 H5	10...20	≥ 44.45	PJ/PA	ml, ss, mb
WPS 135-136-BW-T-6		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	PJ/PCC	ml, ss, mb
WPS 135-136-BW-T-7		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	PJ/PH	ml, ss, mb
WPS 135-136-BW-T-8		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	L-L045/H-L045	ml, ss, mb
135 WiseRoot+ e 136 Saldature di testa, tubo									
WPS 135-136-BW-T-1	135 WiseRoot+/136	T	BW	1.1/1.2/1.4	EN ISO 14341-A G3Si1/EN ISO 17632-A T 46 4 P M 2 H10	8...10	≥ 44.45	PJ/PA	ml, ss, mb
WPS 135-136-BW-T-2		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	PJ/PCC	ml, ss, mb
WPS 135-136-BW-T-3		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	PJ/PH	ml, ss, mb
WPS 135-136-BW-T-4		T	BW	1.1/1.2/1.4		8...10	≥ 44.45	L-L045/H-L045	ml, ss, mb
WPS 135-136-BW-T-5		T	BW	1.1/1.2/1.4	EN ISO 14341-A G3Si1/EN ISO 17632-A T 46 4 P M 2 H10	10...20	≥ 44.45	PJ/PA	ml, ss, mb
WPS 135-136-BW-T-6		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	PJ/PCC	ml, ss, mb
WPS 135-136-BW-T-7		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	PJ/PH	ml, ss, mb
WPS 135-136-BW-T-8		T	BW	1.1/1.2/1.4		10...20	≥ 44.45	L-L045/H-L045	ml, ss, mb

Per ulteriori informazioni, filmati e notizie sui prodotti, visitare il nostro sito Web all'indirizzo www.kemppi.com

